

the personnel operating the HDD equipment take every possible precaution to eliminate the possibility of cross bores. A prudent operator ensures that all other underground facilities in the area of the bore have been located and verifies the size and depth of the utility. The operator must also ensure that the depth of his bore, over or under the existing infrastructure, is sufficient for the "back reamer" that he must use when pulling the bore head back to the starting point. This "back reamer" is larger than the initial bore head, enlarging the bore hole enough to accommodate the line that is being pulled back. This will potentially eliminate the risk of a cross bore.

Underground utility lines properly marked and



**THERE ARE WELL OVER 2,000 CONSTRUCTION RELATED FATALITIES IN THE U.S. EACH YEAR!
HELP US TO HELP THE FAMILIES OF 'ONE OF OUR OWN'!**

Construction Angels is a 501(C)3 non-profit organization that provides immediate assistance and grief counseling to the children (19 or younger) and spouse left behind when a construction worker has a fatality on the job site.

HOW CAN YOU HELP?

Become a national sponsor at one of our 5 levels!

Angel Level - \$25,000 per year

Platinum Level - \$15,000 per year

Gold Level - \$10,000 per year

Silver Level \$5,000 per year

Bronze Level - \$1000 per year

For more information and other ways to help, visit:

www.constructionangels.us